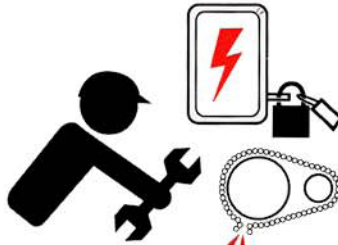




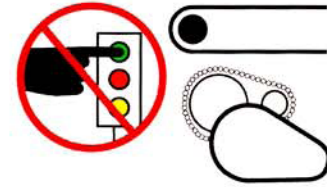
# Package Conveyors



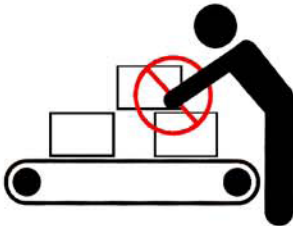
Do Not Climb, Sit, Stand, Walk, Ride, or Touch the Conveyor at Any Time



Do Not Perform Maintenance on Conveyor Until Electrical, Air, Hydraulic and Gravity Energy Sources Have Been Locked Out or Blocked



Operate Equipment Only With All Approved Covers and Guards in Place



Do Not Load a Stopped Conveyor or Overload a Running Conveyor



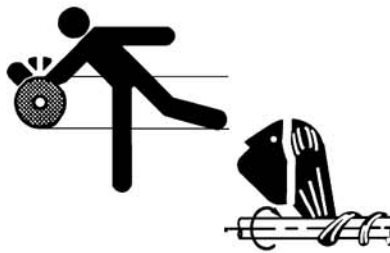
Ensure That All Personnel Are Clear of Equipment Before Starting



Allow Only Authorized Personnel To Operate or Maintain Material Handling Equipment



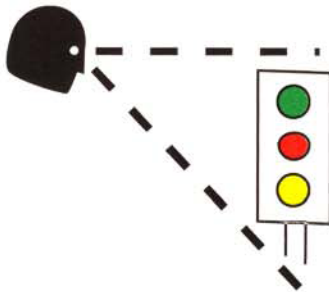
Do Not Modify or Misuse Conveyor Controls



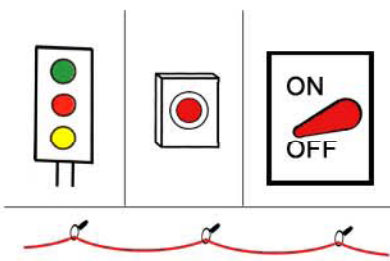
Keep Clothing, BodyParts, and Hair Away from Conveyors



Remove Trash, Paperwork, and Other Debris Only When Power is Locked Out and Tagged Out



Ensure That ALL Controls and Pull Cords are Visible and Accessible



Know the Location and Function of All Stop and Start Controls



Report All Unsafe Conditions Jams should be cleared ONLY BY Authorized, Trained, Personnel

POST IN PROMINENT AREA